

BUFFALO ABRASIVES, INC.
960 Erie Avenue
N. Tonawanda, NY 14120
Phone (716)693-3856 Fax (716)693-4092
Centerless Grinding Survey Sheet

Distributor: _____
Consumer: _____
Location: _____

GRINDING WHEEL INFORMATION

- 1) Size: Diameter _____ x Thickness _____ x arbor _____
2) Wheel type (check one): Type 1 Type 5 Type 7 Other _____
3) Recess dimensions: _____
4) Competitor name: _____ Specification: _____
Competitor name: _____ Specification: _____
5) Stub wheel(s) available for analysis? Yes No
6) Improvement desired: _____
7) Normal order quantity: _____ Release quantity: _____ Annual usage: _____
8) Current pricing: _____

REGULATING WHEEL INFORMATION

- 9) Size: Diameter _____ x Thickness _____ x arbor _____
10) Wheel type (check one): Type 1 Type 5 Type 7 Other _____
11) Recess dimensions: _____
12) Competitor name: _____ Specification: _____
Competitor name: _____ Specification: _____
13) Improvement desired: _____
14) Normal order quantity: _____ Release quantity: _____ Annual usage: _____
15) Current pricing: _____

WORKPIECE INFORMATION

- 16) Workpiece Material: _____
17) Shape (check one): Tubing Spherical Solid Other _____
18) Dimensions: Diameter _____ Length _____ Wall thickness _____
19) Hardness of part ground: _____
20) Stock removal: Total _____ Per pass _____ RMS required _____

MACHINE INFORMATION

- 21) Make and model: _____ Horsepower: _____
22) Feed type: Thru-feed In-feed
23) Grinding wheel speed: _____ RPM Operation is: Wet Dry
24) Coolant type: Water Oil Soluble Synthetic
Other (specify) _____

(Please use back side for part drawing or additional information)

